



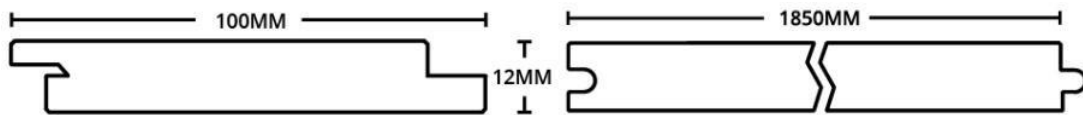
Soffit Installation Instruction



For best results, dassoXTR/CTECH should be kept out of direct sunlight and should not be exposed to inclement weather before installation. dassoXTR/CTECH can be installed right away; there is no need to wait for the material to acclimate to its surroundings.

When the dassoXTR/CTECH material arrives on the jobsite, keep it off the ground by placing a few pieces of lumber underneath the packaging. Cover material with a tarp to protect it from weather and sunlight before installation. Like hardwood, Fused Bamboo is photosensitive and tarping the material will protect the material from pre-installation UV light color change caused by the sun. When exposed, the unexposed areas, like under banding straps, will darken to match the already exposed areas, but by tarping you prevent having to explain this temporary appearance.

L:Lacquered, P:Oil, B:Bevel, S:Smooth, R:Reed, V:V-groove



CODE ARTICLE	DESCRIPTION
XSO12-100-5TG-PSS	12mm Soffit 12 x 100 x 1850mm
ESO12-100-5TG-PSS	Structural T&G end match Pre-primed with penetrating Oil
Clip SOF-1	For ESO12-100-5TG-PSS use on battens middle
Clip SOF-2	For ESO12-100-5TG-PSS use on battens edge

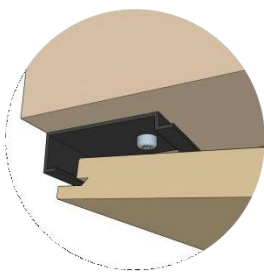
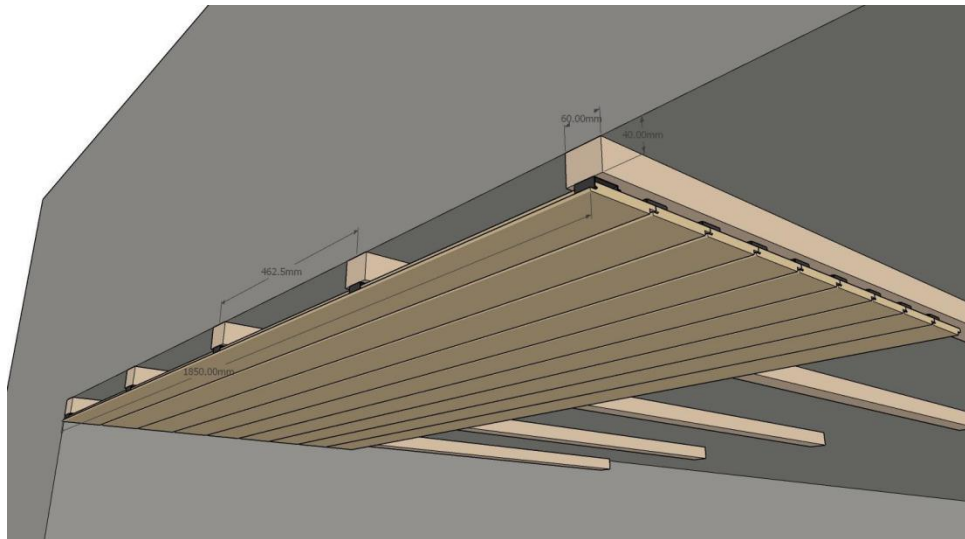


Soffit installation preparation:

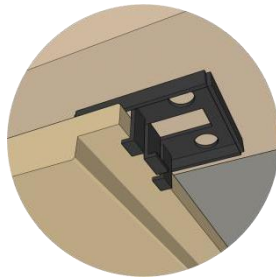
- Ensure that the base level of the roof has a good water-permeating structure to prevent the soffit from contacting water.
- Ensure good ventilation and reserve about 10mm expansion joints near walls/obstacles.
- Prepare the clips to install the soffit.
- Use sub frame joists with the minimum size of 40x60 mm. Suitable joists are those with the same durability class as the decking; if using steel frame, the min. thickness is 2mm



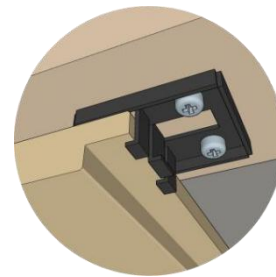
- Install the boards on sub frame joists with 462.5 mm space between the joists (centre- to-centre).
- Other sub frame joists should be installed with 5-8 mm distance between the end of the joists.
- The factory after waxing the floor end, can prevent moisture infiltration, but the cut floor must be closed treatment.



①



②



③

Installation:

- Make sure the soffit is the surface.
- Use the soffit clip.
- Use the starter clip ① for the first board.
- Use the soffit clip ② to install the following soffit boards.
- Screw down the nail to contact the joint and clips ③.
- Use less than 30 sets clips per square meter, each joint should use the clips.
- Please use the specific stainless steel screws that we provide.

More Application: use as the siding

- 1: When install at the wall, install from the button. When install the last board, the last board need install with nail down, could be use the same color D-plug.
- 2: The clips quantity same as the soffit.



Note:

Although we have explained in detail in the manual how to install correctly and need to pay attention to. However, the installation environment is ever-changing (different locations, different base material, different installation methods), which are far beyond the range that producers can control. Therefore, if you have any questions, please do not hesitate to contact us.